POT★BELLY
BLINDS

★ POT-BELLY BLIND ASSEMBLY INSTRUCTIONS ★



NEED HELP? GIVE US A CALL: 256-815-1820

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READ THESE INSTRUCTIONS COMPLETELY BEFORE YOU START

Two people are required. Assemble on a flat, level surface. Do not assemble in high wind.

SAFETY FIRST

- The floor must sit on top of the wall-panel feet — never underneath. Installing it under the feet is a safety hazard.
- Hold the floor through the door when you roll the blind onto its side so it cannot drop onto a wall.
- Clear the ground of rocks, tools, and debris before rolling the blind. Sharp objects can puncture the fiberglass.
- Do not fully tighten wall or roof bolts until every bolt is started. Tightening early makes remaining holes nearly impossible to align.
- All ground blinds and elevated blinds must be securely anchored. **Anchoring is the purchaser's sole responsibility.**
- For elevated setups, attach guy lines to the tower, not the blind.
- Do not exceed about 25 ft-lb on the ¼″ wall and roof bolts.

TOOLS AND HARDWARE

TOOLS:	USE:
• 7/16″ ratchet + socket or cordless drill with 7/16″ socket	• Wall and roof ¼″ bolts
• 9/16″ ratchet + socket and 9/16″ box/open-end wrench	• Floor 3/8″ nuts
• Tapered punch or screwdriver	• Align holes
• Second Person	• Required throughout

Keep the punch or screwdriver in hand from the start. Set the wrenches and drill aside until the tightening steps.

HARDWARE (from your kit)

- Wall and roof seams: ¼″ x 1″ bolts with metal washer + neoprene washer, into clip nuts
- Roof corners: longer bolts supplied in the kit (install these first)
- Floor: 3/8″ x 2″ bolts with washers and nuts
- Spare clip nuts



1. UNPACK AND INSPECT

1. Unpack every panel, the carpeted floor, the roof, and the hardware kit.
2. Check every wall panel: each clip nut must sit over its pre-drilled hole. (slide any that shifted during shipping back into place)

- **Replace any missing clip nuts with the spares in the kit.**



2. STAND THE FIRST TWO WINDOW WALLS

1. With a helper, stand two window-wall panels so the bolting faces meet and the holes line up.

CORNER ORIENTATION (CRITICAL):

- Rough-textured 90° corner on the outside
- Flat, smooth edge with clip nuts on the inside

2. Use the tapered punch or screwdriver to line up holes.
3. From the outside, insert each ¼″ x 1″ bolt with metal washer + neoprene washer through the outer panel and start it into the clip nut on the inner panel.

Start every bolt — DO NOT TIGHTEN.



3. ADD THE THIRD WINDOW WALL

1. Stand the third window-wall panel and attach it the same way — holes aligned, correct overlap, bolts started only.

4. ADD THE DOOR PANEL

1. Attach the door panel the same way.

- **You should now have three window walls and one door standing, loosely bolted at every seam.**



5. SET THE FLOOR (do this before the roof)

1. Carry the carpeted floor into the open box and lay it down so its holes sit over the holes in the wall-panel feet.
2. The floor goes on top of the feet, not under them.

- **Leave the floor bolts out for now.**



6. SET THE ROOF

1. Set the roof on the four standing panels.
2. Insert bolt / metal washer / neoprene washer through the roof into the clip nuts along the top edge of the walls.
3. Install the longer corner bolts first. After those eight corner bolts are started, install the remaining roof bolts.

Start every bolt — DO NOT TIGHTEN.



7. TIGHTEN THE WALLS AND ROOF

With every wall and roof bolt started:

1. Tighten all roof-to-wall bolts first (7/16″ socket or drill).
2. Then tighten each wall-to-wall seam from top to bottom.

- **Do not exceed about 25 ft-lb on these ¼″ bolts.**

8. TIGHTEN THE FLOOR

1. Roll the blind onto its side with the door facing sideways.
2. One person reaches through the door and holds the floor so it cannot fall onto a wall.
3. Confirm the ground under the downed wall is clear of anything that can puncture the panel.

- **One person works inside; the other works outside.**

INSIDE: use the punch or screwdriver to nudge the floor until a hole lines up. Insert a 3/8″ x 2″ bolt and washer down through the floor and the wall-panel foot.
OUTSIDE: add washer and nut. Leave it loose. Repeat for every floor hole, then tighten all floor fasteners (9/16″).



9. TOWER OR GROUND USE

If you are mounting this blind on a tower, **stop here** and follow the **Tower Assembly Instructions** now.

Otherwise the blind is ready to place and anchor.

1. Anchor every ground blind and every elevated blind so it cannot shift or lift in wind. For tower installations, run anchor lines to the tower, not to the blind itself.

- **Anchoring is the owner's sole responsibility.**



ASSEMBLY IS COMPLETE WHEN EVERY BOLT IS STARTED, THEN TIGHTENED IN THE ORDER ABOVE, THE FLOOR SITS ON TOP OF THE WALL FEET, AND THE STRUCTURE IS ANCHORED FOR ITS INTENDED USE.